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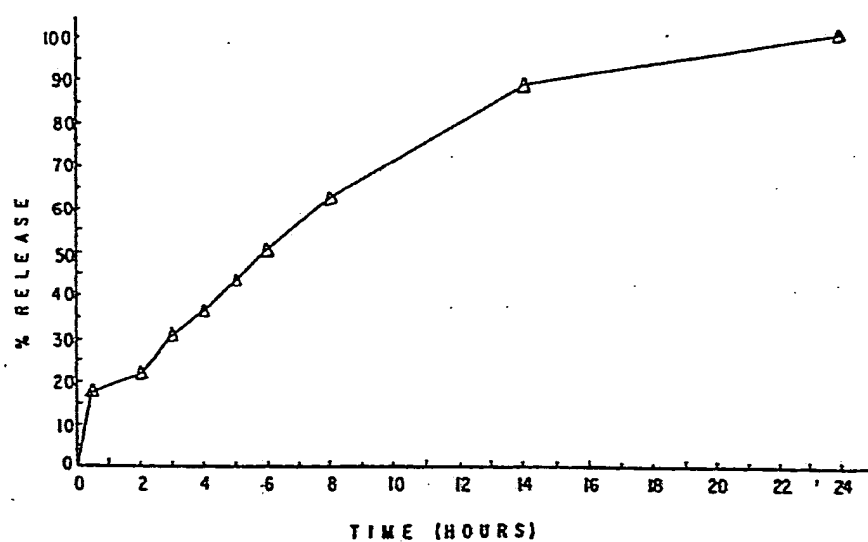
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①㉖ **Therapeutic compositions for oral administration.**

①㉖ A therapeutic composition for oral administration comprises a gelatin capsule containing spheroids of active medicinal substance film coated with an undercoat and an overcoat. The capsule may contain three groups of spheroids containing an active medicinal substance. The first group of spheroids is uncoated and rapidly disintegrates upon ingestion to release an initial dose of medicinal substance, a second group of spheroids is coated with a pH sensitive coat to provide a second dose and a third group of spheroids is coated with a pH independent coat to provide a third dose. A powder blend of active medicinal substance may be substituted for the first group of uncoated spheroids.

FIG. 1

DISSOLUTION PROFILE OF COMPOSITE
CAPSULE PRODUCED IN EXAMPLE 3



This invention relates to pharmaceutical preparations for oral administration encapsulated in a capsule dosage form and more particularly relates to such therapeutic preparations comprising coated pellets or spheroids which release a dose of an active medicinal substance at different times in the digestive system of a patient.

Timed disintegration capsules for the sequential, timed release of medicinal substances into a patient's system are known in the art. Generally such capsules or tablets consist of particles containing the medicinal substance to be introduced into the system, and a coating over the particles of a material which is resistant to disintegration for a selected period of time. Such coating compositions are also referred to as enteric coating compositions, that is, compositions which are generally resistant to disintegration in the stomach, but which disintegrate in the intestine. Enteric compositions also include compositions which disintegrate slowly in the stomach such that the medicinal substance is not released until the capsule or tablet has reached the intestine of the patient. For example, coatings comprising bees wax and glyceryl monostearate; bees wax, shellac and cellulose; and cetyl alcohol, mastic and shellac have been proposed for use as slow release or timed release coatings for medicinal substances. Release of the medicinal substance by disintegration of the coating is generally controlled by varying the thickness of the coating or by altering its composition.

United States Patent No. 2,809,918 discloses inert drug coated nonpareils which are enteric coated with a shellac-stearic acid mixture. United States Patent No. 3,119,742 discloses coated drug crystals used as particulates for sustained release formulations. United States Patent No. 2,921,883 discloses "Spansule," nonenteric coated spheroids designed for sustained release. United States Patent No. 3,835,221 discloses oral delayed action "globules" coated with a

mixture of polyvinylacetate and ethyl cellulose, useful as an "inert carrier core." F.W.Goodhart et al., Pharmaceutical Technology, page 64-71, April 1984, discloses the evaluation of Eudragit E 30 D as an aqueous film forming dispersion for controlled release of phenylpropanolamine hydrochloride.

The prior art compositions have generally proved deficient in the case where the medicinal substance is extensively metabolized presystemically or has a relatively short elimination half-life resulting in sub-therapeutic plasma levels. Also, with many patients, the coatings are not disintegrated to the extent necessary to release the medicinal substance until the tablet or capsule has reached the colon and the medicinal substance is discharged from the system rather than absorbed by the intestine.

The present invention particularly concerns three repeated releases of a medicinal substance for once daily administration of those medicinal substances which are extensively metabolized presystemically or have relatively short elimination half-lives. This system results in superior oral bioavailability as compared to a continuous release system for a medicinal substance over a 6 to 24 hour period. The present invention also provides the convenience of not requiring the administration of divided doses during a 24 hour period and results in better patient compliance.

The medicinal agents particularly useful in the invention are those that exhibit a significant presystemic metabolism or have a relatively short elimination half life that normally would be administered in divided doses two or more times a day. Such medicinal agents include cardiovascular drugs such as propranolol hydrochloride, isosorbide dinitrate, isosorbide-5-mononitrate, pelrinone (see U.S. Patent 4,505,910), acifran (see U.S. Patent 4,244,958) verapamil hydrochloride, quinidine sulfate, the cerebral activators such as vinpocetine, 6,7,8,9-

tetrahydro-8,8,10-trimethyl-9-(1-pyrrolidinyl)pyrido[1,2-a]indole (Ay-30109), see U.S. Patent Application Serial No. 811,551, filed December 20, 1985 by Jirkovsky et al., entitled 6,7,8,9-Tetrahydro-10-methylpyrido[1,2-a]indole-
5 9-Amines and Derivatives Thereof ; the analgesics such as cis-1,8-diethyl-2,3,4,9-tetrahydro-4-(2-propenyl)-1H-carbazole-1-acetic acid (Ay-30068) disclosed and claimed in U.S. Patent Application Serial No. 726,197, filed April 22, 1985, the antihistamines such as chlor-
10 pheniramine and bromopheniramine; and the decongestants such as pseudoephedrine and phenylpropanolamine.

In the case of medicinal agents having a significant pH dependent solubility profile, weak organic acids such as citric, tartaric, fumaric and glutamic acids may be
15 added to the spheroid formulation to facilitate drug dissolution throughout the gastrointestinal tract.

The present invention also lies in the general area of timed disintegration coatings and represents a substantial improvement over the prior art compositions
20 in that the time of disintegration is readily controllable and easily adjusted for release of a medicinal substance.

The present invention relates to a therapeutic composition comprising a pharmaceutical gelatin capsule containing (i) a powder blend of a medicinal substance
25 and two groups of spheroids each containing the medicinal substance or (ii) three groups of spheroids each containing a medicinal substance, the alternative group of spheroids comprising uncoated spheroids containing a loading dose of the medicinal substance. In each embodiment, the second
30 group of spheroids comprises pH sensitive coated spheroids containing a second dose of the medicinal substance and the third group of spheroids comprises double coated spheroids containing a third dose of the medicinal substance.

Accordingly in one aspect the invention provides a
35 therapeutic composition for oral administration comprising

a pharmaceutical gelatin capsule containing a powder blend of an active medicinal substance and two groups of coated spheroids each containing an active medicinal substance, wherein

- 5 a) the powder blend comprises 10% to 50% by weight of active medicinal substance in admixture with one or more pharmaceutical excipients,
- 10 b) the first group of spheroids comprises film coated spheroids, which spheroids prior to coating comprise 10% to 75% by weight of active medicinal substance in admixture with non-water swellable cellulose, and the film coating comprises (i) a copolymer based on methacrylic acid and methacrylic acid methyl ester or (ii) polyvinyl acetate phthalate, and
- 15 c) the second group of spheroids comprises film coated spheroids which spheroids prior to coating comprise 10% to 65% by weight of active medicinal substance in admixture with non-water swellable microcrystalline cellulose, and the film coating comprises
- 20 (i) an undercoat comprising hydroxypropyl methylcellulose or hydroxypropyl methylcellulose containing a disintegrant and (ii) an overcoat comprising a copolymer based on polymethacrylic acid esters and a metallic stearate.

25 In a second aspect the invention provides a therapeutic composition for oral administration comprising a pharmaceutical gelatin capsule containing three groups of spheroids each containing an active medicinal substance wherein

- 30 a) the first group of spheroids comprises 10% to 50% by weight of active medicinal substance in admixture

with non-water swellable microcrystalline cellulose,

- b) the second group of spheroids comprises film coated spheroids, which spheroids prior to coating comprise 10% to 75% by weight of active medicinal substance in admixture with non-water swellable cellulose, and the film coating comprises (i) a copolymer based on methacrylic acid and methacrylic acid methyl ester or (ii) polyvinyl acetate phthalate, and
- c) the third group of spheroids comprises film coated spheroids, which spheroids prior to coating comprise 10% to 65% by weight of active medicinal substance in admixture with non-water swellable microcrystalline cellulose and the film coating comprises (i) an undercoat comprising hydroxypropyl methylcellulose or hydroxypropyl methylcellulose containing a disintegrant and (ii) an overcoat comprising a copolymer based on polymethacrylic acid esters and a metallic stearate.

The compositions may be prepared by encapsulating the spheroids or the powder blend and spheroids in the gelatin capsule.

Preferably the disintegrant is carboxymethylcellulose sodium or sodium starch glycolate.

A further preferred aspect of the present invention relates to a therapeutic composition consisting of a pharmaceutical gelatin capsule containing three groups of spheroids wherein, (a) the first group of spheroids comprises an active medicinal substance admixed with non-water swellable microcrystalline cellulose, (b) the second group of spheroids comprises the medicinal substance in admixture with non-water swellable microcrystalline

- 7 -

cellulose and is coated with a copolymer based on methacrylic acid and methacrylic acid methyl ester such as Eudragit S to the extent of 20% to 30% by weight of uncoated spheroids or polyvinyl acetate phthalate to the extent of 5% to 15% by weight of uncoated spheroids and preferably to the extent of 10% by weight and (c) the third group of spheroids comprises the medicinal substance in admixture with non-water swellable microcrystalline cellulose and is coated with (i) an undercoat to the extent of 2.5% to 5.5% by weight of uncoated spheroids selected from the group consisting of hydroxypropyl methylcellulose and hydroxypropyl methylcellulose containing as a disintegrant sodium carboxymethylcellulose, such as AcDiSol, or sodium starch glycolate such as Explotab, wherein the AcDiSol is present to the extent of 10% to 60% by weight of the hydroxypropyl methylcellulose and the Explotab is present to the extent of 10% to 60% by weight of the hydroxypropyl methyl cellulose and (ii) an overcoat comprising a neutral copolymer of polymethacrylic acid esters such as Eudragit E30D and a metallic stearate wherein the Eudragit E30D is present to the extent of 5% to 12% by weight of the uncoated spheroids and the metallic stearate is present to the extent of 9% to 16% by weight of the Eudragit E30D solids and preferably about 12.5% by weight of the Eudragit E30D solids.

A separate and distinct aspect of the present invention relates to the double coated spheroids used as the third dose of the active medicinal substance. Accordingly the invention provides a therapeutic composition for oral administration comprising a pharmaceutical gelatin capsule containing film coated spheroids, which spheroids prior to coating comprise 10% to 65% by weight of an active medicinal substance in admixture with non-water swellable microcrystalline cellulose, and the film coating comprises (i) an undercoat comprising hydroxypropyl methylcellulose

or hydroxypropyl methylcellulose containing a disintegrant and (ii) an overcoat comprising a copolymer based on polymethacrylic acid esters and a metallic stearate.

Suitable pharmaceutical excipients for the powder
5 blend of the medicinal substance include lactose, micro-crystalline cellulose, starch, calcium phosphate, calcium sulfate, stearic acid, magnesium stearate and disintegrants.

Eudragit S is a copolymer, anionic in character,
based on methacrylic acid and methacrylic acid methyl
10 ester. The ratio of free carboxylic groups to the esters is approximately 1:2. The mean molecular weight is 135,000. Eudragit S is available as a lacquer solution in isopropyl alcohol and as a solvent free solid. It is known as methacrylic acid copolymer, Type B, N.F.

15 Eudragit E30D is a copolymer, neutral in character, based on polymethacrylic acid esters. The mean molecular weight is 800,000. Eudragit E 30 D is available as a 30% (28.5%-31.5%) aqueous dispersion. Both Eudragit S and Eudragit E30D are available from Rohm Pharma, D-6108
20 Weiterstadt 1, Dr.-Otto-Rohm-Str. 2-4, West Germany.

Metallic stearates include zinc stearate, calcium stearate and magnesium stearate.

Explotab is a trade name for sodium starch glycolate. Sodium starch glycolate is the sodium salt of a carboxy-
25 methyl ether of starch. It is available from Edward Mendell Co., Inc., Route 52, Carmel, N.Y. 10512, U.S.A.

AcDiSol is a trade name for carboxymethylcellulose sodium. It is the sodium salt of a polycarboxymethyl ether of cellulose, available from FMC Corporation, 200 Market St., Philadelphia, Pa. 19103, U.S.A.

5 Other disintegrants such as Amberlite can be used instead of Explotab and AcDiSol.

Suitable grades of hydroxypropyl methylcellulose for use in the present invention are the Methocel brand, made by Dow Chemical Company, Midland, Michigan, U.S.A., grades E, F and K having a viscosity range of about 3500 to about 5600 cps and preferably a viscosity of about 4000 cps.

10 Also suitable grades of hydroxypropyl methylcellulose are the Metolose brand, made by Shin-Etsu Chemical Co., Ltd., grades 60 SH, 65 SH and 90 SH having a viscosity range of about 3500 to about 5600 cps and preferably a viscosity of about 4000 cps.

15 Methocel F is a grade of hydroxypropyl methylcellulose containing about 27 to 30% methoxyl content and from about 4.0 to 7.5% hydroxypropoxyl content calculated on the dried basis. Methocel K is a grade of hydroxypropyl methylcellulose containing about 19 to 25% methoxyl content and from about 4 to 12% hydroxypropoxyl content calculated on the dried basis.

20 The preferred grade of hydroxypropyl methylcellulose for use in the present invention is hydroxypropyl methylcellulose USP, 2910, 4000 cps (METHOCEL E4MP) which is a propylene glycol ether of methylcellulose containing not less than 28.0% and not more than 30.0% methoxyl content, and not less than 7.0% and not more than 12.0% hydroxypropoxyl content.

25 A suitable non-water swellable microcrystalline cellulose is, for example, the material sold as Avicel-PH-101 (available from FMC Corporation, American Viscose Division, Avicel Sales, Marcus Hook, Pa., U.S.A.).

The polyvinyl acetate phthalate, available from Colorcon, Inc., is the standard grade.

30 The spheroid coatings may further contain other pharmaceutically acceptable excipients such as binders, fillers, anti-adherents and the like.

A still further preferred aspect of the present invention relates to a therapeutic composition comprising a pharmaceutical hard gelatin capsule containing three groups of spheroids containing an active medicinal substance, wherein (a) the first group of spheroids comprising uncoated spheroids contains the medicinal substance for maximum release thereof within a period of two hours after ingestion, (b) the second group of spheroids comprising coated spheroids contains the medicinal substance in a spheroid core coated with a pH sensitive coat comprising a copolymer based on methacrylic acid and methacrylic acid methyl ester or polyvinyl acetate phthalate, the coat having an effective thickness to provide a maximum release of medicinal substance in a period of 2 to 6 hours after ingestion, and (c) the third group of spheroids comprising coated spheroids contains medicinal substance in a spheroid core coated with an undercoat of hydroxypropyl methylcellulose and an overcoat of a neutral copolymer based on polymethacrylic acid esters containing metallic stearates, the coats having an effective thickness to provide a maximum release of medicinal substance 4 to 10 hours after ingestion.

The following examples are by way of illustration of the preferred embodiments of the therapeutic preparation of the present invention and its manner of preparation.

In the first four of these examples, the uncoated spheroids were made in accordance with the teachings of U.S. Patent 4,138,475 in the following manner:

Propranolol hydrochloride (60kg.) and microcrystalline cellulose (Avicel-PH-101; 40kg.) were blended together in a 450 liter planetary mixer. Water (50kg.) was added, and the mixer was run for 10 minutes until a homogeneous, plastic mass was obtained. The mass was extruded under pressure through a perforated cylinder to give cylindrical extrudates of nominally 1mm. diameter.

The damp extrudates (in batches of 15 to 20kg.) were placed in a spheronizer in which the rotating disc (diameter 68cm.) rotated at 300 to 400 r.p.m. The rotation was continued for 10 minutes, and the resulting spheroids were then dried at 60°C in a fluidized bed drier. The dried spheroids were passed over a 1.4mm. screen, and those which passed through were subjected to a 0.7mm. screen. The over-and under-sized spheroids were discarded.

EXAMPLE 1

The finished dosage form consists of a hard gelatin capsule containing a powder blend of propranolol hydrochloride and two types of spheroids. The formulation particulars are based on 160 mg propranolol hydrochloride per capsule, although they can be designed to provide other dosage strengths.

The propranolol hydrochloride powder blend (or first group of spheroids) provides the loading dose, (e.g. 25 mg propranolol HCl).

The second and third types of spheroids are categorized as:

- 1) pH sensitive coated spheroids to provide a second dose (pH > 6.5)
e.g. 65 mg propranolol HCl.
- 2) Coated spheroids to provide a third dose (4-10 hours post ingestion)
e.g. 70 mg propranolol HCl.

1. Powder Blend**a) Formula**

<u>Ingredient</u>	<u>Quantity</u>
Propranolol HCl, USP	30 mg/capsule
Lactose, USP	54 mg/capsule
Microcrystalline cellulose, NF	15 mg/capsule
Magnesium stearate, NF	1 mg/capsule

2. pH Sensitive Coated Spheroids**(i) Eudragit S System:****a) Formula (based on 3 kg uncoated spheroids)**

<u>Ingredients</u>	<u>Quantity</u>
Uncoated Spheroids (60% w/w Propranolol HCl)	3.00 kg
Methacrylic Acid Copolymer, Type B, NF	0.75 kg
Eudragit S	
Triacetin, USP	0.112 kg
Methylene Chloride, NF	1.99 kg
Isopropyl Alcohol, USP	1.64 kg

Water 0.50 kg

b) Process

- Uncoated spheroids were placed in a fluidized bed coater
- The Eudragit S solution was applied using a peristaltic pump
- The spheroids were dried

3. Coated Spheroids

a) Formula (based on 3 kg uncoated spheroids)

<u>Undercoat Ingredients</u>	<u>Quantity</u>
Uncoated Spheroids (60% w/w propranolol HCl)	3.00 kg
Hydroxypropyl methylcellulose, USP, 2910, 4000 cps, (e.g., Methocel E4MP)	0.075 kg
Methylene Chloride, NF	4.987 kg
Methanol, Anhydrous, NF	2.963 kg

Overcoat Ingredients

Eudragit E 30 D (Aqueous Dispersion)	1.00 kg
Calcium Stearate, NF	0.030 kg
Simethicone Emulsion, USP	0.0025 kg
Water, USP, Purified	0.500 kg

b) Process for applying undercoat

- The uncoated spheroids were placed in a fluidized bed coater
- Methocel E4MP solution was sprayed using a peristaltic pump
- The spheroids were dried

c) Process for applying overcoat

- Eudragit E 30 D suspension containing calcium stearate was sprayed on the Methocel E4MP coated spheroids using a peristaltic pump
- The spheroids were dried

5 4. Manufacture

Capsules were filled with the powder blend, pH-sensitive coated spheroids and coated spheroids on an encapsulating machine capable of dual filling powders and spheroids.

EXAMPLE 2

10 The finished dosage form consists of a hard gelatin capsule containing 3 types of spheroids. The formulation particulars are based on 160 mg propranolol HCl per capsule, although they can be designed to provide other dosage strengths.

The three types of spheroids are categorized as:

- 15 1) Uncoated spheroids to provide a loading dose (e.g. 30 mg propranolol HCl)
- 2) pH sensitive coated spheroids to provide a second dose (pH > 5.5) e.g. 60 mg propranolol HCl
- 20 3) Coated spheroids to provide a third dose (4th hours post ingestion) e.g. 70 mg propranolol HCl

1. Uncoated Spheroids (prepared as described previously)

2. Alternate pH Sensitive Coated Spheroids

Polyvinyl Acetate Phthalate (PVAP) system:

(a) Formula - (based on 3 kg uncoated spheroids)

<u>Ingredients</u>	<u>Quantity</u>
Uncoated Spheroids (60% w/w propranolol HCl)	3.00 kg
Polyvinyl Acetate Phthalate (PVAP), NF	0.30 kg
Triethyl Citrate, NF	0.03 kg

- 14 -

Stearic Acid, NF	0.06 kg
Methanol, Anhydrous, NF	2.61 kg

b) Process

- Uncoated spheroids were placed in a fluidized bed coater
- The PVAP solution was applied using a peristaltic pump
- The spheroids were dried

3. Coated Spheroids (prepared as described above in Example 1)EXAMPLE 31. Uncoated Spheroids (prepared as described above)2. pH Sensitive Coated Spheroids (prepared as described above in Example 1)3. Coated Spheroids

a) Formula (based on 3 kg uncoated spheroids)

<u>Undercoat Ingredients</u>	<u>Quantity/Batch</u>
Uncoated Spheroids (60% w/w propranolol HCl)	3.0 kg
Hydroxypropyl methylcellulose, USP, 2910, 4000 cps (Methocel E4MP)	0.075 kg
Methylene Chloride, NF	4.987 kg
Methanol, Anhydrous, NF	2.963 kg

Overcoat Ingredients

Eudragit E 30 D (aqueous dispersion)	0.600 kg
Calcium Stearate, NF	0.0225 kg
Simethicone Emulsion USP	0.002 kg
Water, USP, Purified	0.300 kg

b) Process for applying undercoat

- The uncoated spheroids were placed in a fluidized bed coater
- Methocel E4MP solution was applied using a peristaltic pump
- The spheroids were dried

c) Process for applying overcoat

- 5
- Eudragit E 30 D suspension containing calcium stearate was sprayed on the Methocel E4MP coated spheroids using a peristaltic pump
 - The spheroids were dried

The three types of spheroids are categorized as:

- 10
- 1) Uncoated spheroids to provide a loading dose (e.g. 30 mg propranolol HCl)
 - 2) pH sensitive coated spheroids to provide a second dose (pH 6.5) e.g. 60 mg propranolol HCl
 - 15 3) Coated spheroids to provide a third dose (4-10 hours post ingestion) e.g. 70 mg propranolol HCl

EXAMPLE 4

1. Uncoated Spheroids (prepared as described above)
2. pH Sensitive Coated Spheroids (prepared as described above in Example 1)
3. Coated Spheroids

a) Formula

Undercoat Ingredients

Quantity/Batch

Uncoated Spheroids (60%

w/w Propranolol HCl)

3.00 kg

Hydroxypropyl methylcellulose,

USP, 2910, 4000 cps (E4MP)

0.075 kg

Methylene Chloride, NF	4.987 kg
Methanol, Anhydrous, NF	2.963 kg

Overcoat Ingredients

Eudragit E 30 D (Aqueous Dispersion)	0.550 kg
Calcium Stearate, NF	0.021 kg
Simethicone Emulsion, USP	0.002 kg
Water, USP, Purified	0.275 kg

b) Process for applying undercoat

- The uncoated spheroids were placed in a fluidized bed coater
- Methocel E4MP solution was applied using a peristaltic pump
- The spheroids were dried

c) Process for applying overcoat

- Eudragit E 30 D suspension containing calcium stearate was sprayed on the Methocel E4MP coated spheroids using a peristaltic pump
- The spheroids were dried

The three types of spheroids are categorized as:

- 1) Uncoated spheroids to provide a loading dose (e.g. 30 mg propranolol HCl)
- 2) pH sensitive coated spheroids to provide a second dose (pH > 6.5) e.g. 60 mg propranolol HCl
- 3) Coated spheroids to provide a third dose (4-10 hours post ingestion) e.g. 70 mg propranolol HCl

The finished dosage form consists of a hard gelatin capsule containing three types of spheroids containing propranolol hydrochloride. The formulation particulars are based on 160 mg propranolol hydrochloride per capsule, although they can be designed to provide other dosage strengths as follows:

	Propranolol Hydrochloride mg per capsule	First group of spheroids (or powder) % of dose	Second group of spheroids % of dose	Third group of spheroids % of dose
5	40 to 240	10% to 30%	20% to 75%	10% to 60%
	160	12% to 20%	35% to 45%	35% to 45%

Examples of in vitro release profiles are given in Figure 1-4. Figure 1 represents the dissolution profile of the composite capsule formulation comprised of three separate doses, produced in Example 3. The dissolution profile was obtained using the United States Pharmacopeia Apparatus I at 37°C and 100 RPM. The dissolution media was varied with time beginning with 0.1N HCl for 0 to 2 hours. From 2 to 4 hours the media was pH 6.5 phosphate buffer and from 4 to 24 hours the media was pH 7.5 phosphate buffer.

Figure 2 represents the dissolution profiles of the first dose uncoated spheroids produced in Examples 2, 3 and 4 vs the powder blend of the first dose in Example 1. The dissolution profiles were obtained using the United States Pharmacopeia Apparatus I at 37°C and 100 RPM. The dissolution media was 0.1N HCl.

Figure 3 represents the dissolution profile of the second dose Eudragit S coated spheroids produced in Example 1, 2, 3 and 4. The dissolution profile was obtained using the United States Pharmacopeia Apparatus I at 37°C and 100 RPM. The dissolution media was varied with time beginning with 0.1N HCl from 0 to 2 hours. From 2 to 4 hours the media was pH 6.5 phosphate buffer and from 4 to 24 hours the media was pH 7.5 phosphate buffer.

Figure 4 represents the dissolution profile of the third dose produced in Example 3. The dissolution profile was obtained using a modification of the United States Pharmacopeia Apparatus I, at 37°C, 100 RPM, and water as the dissolution media.

Figures 5 and 6 represent the in vivo profiles of propranolol hydrochloride in two different human subjects dosed once a day with the composite capsule containing a total of 160 mg propranolol hydrochloride (Figure 1) vs a total of 160 mg propranolol hydrochloride administered in four divided doses of 40 mg each. The individual components of the composite capsule are discernible as separate peaks in the plasma level profiles.

EXAMPLE 5

Vinpocetine hydrochloride (10.0 kg.) and microcrystalline cellulose (Avicel-PH-101) (80.0kg.), citric acid monohydrate (10.0kg) were blended together in a 450 liter planetary mixer. Water (100kg.) was added, and the mixer was run for 10 minutes until a homogeneous, plastic mass was obtained. The mass was extruded under pressure through a perforated cylinder to give cylindrical extrudates of nominally 1mm. diameter.

The damp extrudates (in batches of 15 to 20kg.) were placed in a spheronizer in which the rotating disc (diameter 68cm.) rotated at 300 to 400 r.p.m. The rotation was continued for 20 minutes, and the resulting spheroids were then dried at 80°C in a fluidized bed drier. The dried spheroids were passed over a 1.2mm. screen, and those which passed through were subjected to a 0.5mm. screen. The over-and under-sized spheroids were discarded.

The finished dosage form consists of a hard gelatin capsule containing a powder blend of vinpocetine and two types of spheroids. The formulation particulars are based on 30 mg per capsule, although they can be designed to provide other dosage strengths.

- 5 The vinpocetine powder blend (or first group of spheroids) provides the loading dose, (e.g. 5 mg vinpocetine).

The second and third types of spheroids are categorized as:

- 1) pH sensitive coated spheroids to provide a second dose (pH > 6.5)
e.g. 12 mg vinpocetine.
- 10 2) Coated spheroids to provide a third dose (4-10 hours post ingestion)
e.g. 13 mg vinpocetine

1. Powder Blend

a) Formula

	<u>Ingredient</u>	<u>Quantity</u>
15	Vinpocetine	5 mg/capsule
	Sodium Lauryl Sulfate, NF	0.1 mg/capsule
	Sodium Starch Glycolate, NF	3 mg/capsule
	Glutamic Acid, NF	6 mg/capsule
	Starch, NF	7 mg/capsule
20	Lactose, USP	.62 mg/capsule
	Microcrystalline cellulose, NF	13 mg/capsule
	Magnesium stearate, NF	1 mg/capsule

b) Procedure

1. Blend the Vinpocetine, Lactose, Microcrystalline Cellulose, Starch,
25 Glutamic Acid, Sodium Starch Glycolate, Talc Triturate and the
Sodium Lauryl Sulfate into the PK blender for 20 minutes

with intensifier bar running.

2. Pass the Step #1 blend through a Fitz Mill using a #1B screen, medium speed, knives forward.
3. Return the granulation from Step #2 to the PK blender and add the Magnesium Stearate and blend for 2 minutes without the intensifier bar on.

2. pH Sensitive Coated Spheroids

(i) Eudragit S System:

a) Formula (based on 3 kg uncoated spheroids)

<u>Ingredients</u>	<u>Quantity</u>
Uncoated Spheroids (10% w/w Vinpocetine)	3.00 kg
Methacrylic Acid Copolymer, Type B, NF	0.75 kg
Eudragit S	
Triacetin, NF	0.112 kg
Methylene Chloride, NF	1.99 kg
Isopropyl Alcohol, NF	1.64 kg
Water, USP, Purified	0.50 kg

b) Process

- Uncoated spheroids were placed in a fluidized bed coater
- The Eudragit S solution was applied using a peristaltic pump
- The spheroids were dried

5 3. Coated Spheroids

a) Formula (based on 3 kg uncoated spheroids)

<u>Undercoat Ingredients</u>	<u>Quantity</u>
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Uncoated Spheroids (24%	
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w/w vinpocetine	3.00 kg
-----------------	---------

10 Hydroxypropyl methylcellulose,	
-----------------------------------	--

USP, 2910, 4000 cps, (e.g.,	
-----------------------------	--

Methocel E4MP)	0.075 kg
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Methylene Chloride, NF	4.987 kg
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Methanol, Anhydrous, NF	2.963 kg
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15	<u>Overcoat Ingredients</u>
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Eudragit E 30 D (Aqueous Dispersion)	
---	--

1.00 kg

Calcium Stearate, NF	0.030 kg
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Simethicone Emulsion, USP	0.0025 kg
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20 Water, USP, Purified	0.500 kg
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b) Process for applying undercoat

- The uncoated spheroids were placed in a fluidized bed coater
- Methocel E4MP solution was sprayed using a peristaltic pump
- The spheroids were dried

25 c) Process for applying overcoat

- 22 -

- Eudragit E 30 D suspension containing calcium stearate was sprayed on the Methocel E4MP coated spheroids using a peristaltic pump
- The spheroids were dried

5 4. Manufacture

Capsules were filled with the powder blend, pH sensitive coated spheroids and coated spheroids on an encapsulating machine capable of dual filling powders and spheroids.

EXAMPLE 6

- 10 The finished dosage form consists of a hard gelatin capsule containing 3 types of spheroids. The formulation particulars are based on 30 mg vinpocetine per capsule, although they can be designed to provide other dosage strengths.

The three types of spheroids are categorized as:

- 15 1) Uncoated spheroids to provide a loading dose (e.g. 5 mg vinpocetine)
- 2) pH sensitive coated spheroids to provide a second dose (pH > 5.5) e.g. 12 mg vinpocetine
- 3) Coated spheroids to provide a third dose (4-10 hours post ingestion) e.g. 13 mg vinpocetine

- 20 1. Uncoated Spheroids (prepared as described above in Example 5 except that 5% of the microcrystalline cellulose was replaced with Avicel RC 581)

2. Alternate pH Sensitive Coated Spheroids

Polyvinyl Acetate Phthalate (PVAP) system:

- (a) Formula - (based on 3 kg uncoated spheroids)

<u>Ingredients</u>	<u>Quantity</u>
Uncoated Spheroids (10%	
w/w vinpocetine HCl)	3.00 kg
Polyvinyl Acetate Phthalate (PVAP), NF	0.30 kg
Triethyl Citrate, NF	0.03 kg

Stearic Acid, NF	0.06 kg
Methanol Anhydrous, NF	2.61 kg

b) Process

- Uncoated spheroids were placed in a fluidized bed coater
- The PVAP solution was applied using a peristaltic pump
- The spheroids were dried

3. Coated Spheroids (prepared as described above in Example 5)

Other dosage strenghts of vinpocetine can be formulated as follows:

	First group		Second group		Third group
10 Vinpocetine	of spheroids		of spheroids		of spheroids
	(or powder)				
mg per capsule	% of dose		% of dose		% of dose
15 to 60	10% to 50%		20% to 75%		10% to 60%

EXAMPLE 7

15 Isosorbide dinitrate as a 50% triturate with lactose (60kg) and microcrystalline cellulose (Avicel PH-101) (40kg) are blended together in a 450 liter planetary mixer. Water (50kg.) is added, and the mixer is run for 10 minutes until a homogeneous, plastic mass is obtained. The mass is extruded under pressure through a perforated cylinder to give cylindrical extrudates of

20 nominally 1mm. diameter.

The damp extrudates (in batches of 15 to 20kg.) are placed in a spheronizer in which the rotating disc (diameter 68cm.) rotates at 300 to 400 r.p.m. The rotation is continued for 10 minutes, and the resulting spheroids are then dried at 60°C in a fluidized bed drier. The dried spheroids are passed over a

25 1.4mm. screen, and those which pass through are subjected to a 0.7mm. screen. The over-and under-sized spheroids are discarded.

The finished dosage form consists of a hard gelatin capsule containing a powder blend of isosorbide dinitrate and two types of spheroids. The formulation particulars are based on 40 mg per capsule, although they can be designed to provide other dosage strengths.

- 5 The isosorbide dinitrate powder blend (or first group of spheroids) provides the loading dose, (e.g. 14 mg isosorbide dinitrate (100%).

The second and third types of spheroids are categorized as:

- 1) pH sensitive coated spheroids to provide a second dose (pH > 6.5)
e.g. 13 mg isosorbide dinitrate (100%).
- 10 2) Coated spheroids to provide a third dose (4-10 hours post ingestion)
e.g. 13 mg isosorbide dinitrate (100%).

1. Powder Blend

a) Formula

	<u>Ingredient</u>	<u>Quantity</u>
15	Isosorbide dinitrate (100%)USP	5 mg/capsule
	Lactose, USP	54 mg/capsule
	Microcrystalline cellulose, NF	15 mg/capsule
	Magnesium stearate, NF	1 mg/capsule

2. pH Sensitive Coated Spheroids

20 (i) Eudragit S System:

a) Formula (based on 3 kg uncoated spheroids)

	<u>Ingredients</u>	<u>Quantity</u>
	Uncoated Spheroids (30% w/w isosorbide dinitrate	3.00 kg
25	Methacrylic Acid Copolymer, Type B, NF	0.75 kg
	Eudragit S	
	Triacetin, NF	0.112 kg
	Methylene Chloride, NF	1.99 kg
	Isopropyl Alcohol, NF	1.64 kg

Water 0.50 kg

b) Process

- Uncoated spheroids are placed in a fluidized bed coater
- The Eudragit S solution is applied using a peristaltic pump
- The spheroids are dried

3. Coated Spheroids

a) Formula (based on 3 kg uncoated spheroids)

<u>Undercoat Ingredients</u>	<u>Quantity</u>
Uncoated Spheroids (30% w/w isosorbide dinitrate	3.00 kg
Hydroxypropyl methylcellulose, USP, 2910, 4000 cps, (e.g., Methocel E4MP)	0.075 kg
Methylene Chloride, NF	4.987 kg
Methanol, Anhydrous, NF	2.963 kg

Overcoat Ingredients

Eudragit E 30 D (Aqueous Dispersion)	1.00 kg
Calcium Stearate, NF	0.030 kg
Simethicone Emulsion, USP	0.0025 kg
Water, USP, Purified	0.500 kg

b) Process for applying undercoat

- The uncoated spheroids are placed in a fluidized bed coater
- Methocel E4MP solution is sprayed using a peristaltic pump
- The spheroids were dried

c) Process for applying overcoat

- Eudragit E 30 D suspension containing calcium stearate is sprayed on the Methocel E4MP coated spheroids using a peristaltic pump
- The spheroids are dried

5 4. Manufacture

Capsules are filled with the powder blend, pH sensitive coated spheroids and coated spheroids on an encapsulating machine capable of dual filling powders and spheroids.

EXAMPLE 8

10 The finished dosage form consists of a hard gelatin capsule containing 3 types of spheroids. The formulation particulars are based on 40 mg isosorbide dinitrate per capsule, although they can be designed to provide other dosage strengths.

The three types of spheroids are categorized as:

- 15 1) Uncoated spheroids to provide a loading dose (e.g. 14 mg isosorbide dinitrate)
- 2) pH sensitive coated spheroids to provide a second dose (pH > 5.5) e.g. 13 mg isosorbide dinitrate
- 20 3) Coated spheroids to provide a third dose (4-10 hours post ingestion) e.g. 13 mg isosorbide dinitrate

1. Uncoated Spheroids (prepared as described above)

2. Alternate pH Sensitive Coated Spheroids

Polyvinyl Acetate Phthalate (PVAP) system:

(a) Formula - (based on 3 kg uncoated spheroids)

<u>Ingredients</u>	<u>Quantity</u>
Uncoated Spheroids (30% w/w isosorbide dinitrate)	3.00 kg
Polyvinyl Acetate Phthalate (PVAP), NF	0.30 kg
Triethyl Citrate, NF	0.03 kg

- 27 -

Stearic Acid	0.06 kg
Methanol, Anhydrous NF	2.61 kg

b) Process

- 5
- Uncoated spheroids are placed in a fluidized bed coater
 - The PVAP solution is applied using a peristaltic pump
 - The spheroids are dried

3. Coated Spheroids (prepared as described above in Example 7)

Other dosage strengths of isosorbide dinitrate can be formulated as follows:

10		First group		
	Isosorbide	of spheroids	Second group	Third group
	dinitrate	(or powder)	of spheroids	of spheroids
	mg per capsule	% of dose	% of dose	% of dose
	20 to 160	25% to 65%	25% to 65%	25% to 65%

15

EXAMPLE 9

Pelrinone, prepared as described in U.S. Patent 4,505,910 (10kg.) and microcrystalline cellulose (Avicel-PH-101; 90kg.) are blended together in a 450 liter planetary mixer. Water (60kg.) is added, and the mixer is run for 10 minutes until a homogeneous, plastic mass is obtained. The mass is extruded under pressure through a perforated cylinder to give cylindrical extrudates of nominally 1mm. diameter.

20

The damp extrudates (in batches of 15 to 20kg.) are placed in a spheronizer in which the rotating disc (diameter 68cm.) rotates at 300 to 400 r.p.m. The rotation is continued for 10 minutes, and the resulting spheroids are then dried at 60°C in a fluidized bed drier. The dried spheroids are passed over a 1.4mm. screen, and those which pass through are subjected to a 0.7mm. screen. The over-and under-sized spheroids are discarded.

25

The finished dosage form consists of a hard gelatin capsule containing a powder blend of pelrinone and two types of spheroids. The formulation particulars are based on 15 mg pelrinone per capsule, although they can be designed to provide other dosage strengths.

- 5 The pelrinone powder blend (or first group of spheroids) provides the loading dose, (e.g. 3 mg pelrinone).

The second and third types of spheroids are categorized as:

- 1) pH sensitive coated spheroids to provide a second dose (pH > 6.5)
e.g. 6 mg pelrinone.
- 10 2) Coated spheroids to provide a third dose (4-10 hours post ingestion)
e.g. 6 mg pelrinone.

1. Powder Blend

a) Formula

	<u>Ingredient</u>	<u>Quantity</u>
15	Pelrinone	3 mg/capsule
	Lactose, USP	54 mg/capsule
	Microcrystalline cellulose, NF	15 mg/capsule
	Magnesium stearate, NF	1 mg/capsule

2. pH Sensitive Coated Spheroids

20 (i) Eudragit S System:

a) Formula (based on 3 kg uncoated spheroids)

	<u>Ingredients</u>	<u>Quantity</u>
	Uncoated Spheroids (60% w/w pelrinone)	3.00 kg
25	Methacrylic Acid Copolymer, Type B, NF	0.75 kg
	Eudragit S	
	Triacetin, NF	0.112 kg
	Methylene Chloride, NF	1.99 kg
	Isopropyl Alcohol, NF	1.64 kg

- 29 -

Water

0.50 kg

b) Process

- Uncoated spheroids are placed in a fluidized bed coater
- The Eudragit S solution is applied using a peristaltic pump
- The spheroids are dried

3. Coated Spheroids

a) Formula (based on 3 kg uncoated spheroids)

<u>Undercoat Ingredients</u>	<u>Quantity</u>
------------------------------	-----------------

Uncoated Spheroids (60%)

w/w pelrinone

3.00 kg

Hydroxypropyl methylcellulose,

USP, 2910, 4000 cps, (e.g.,

Methocel E4MP)

0.075 kg

Methylene Chloride, NF

4.987 kg

Methanol, Anhydrous, NF

2.963 kg

Overcoat IngredientsEudragit E 30 D (Aqueous
Dispersion)

1.00 kg

Calcium Stearate, NF

0.030 kg

Simethicone Emulsion, USP

0.0025 kg

Water

0.500 kg

b) Process for applying undercoat

- The uncoated spheroids are placed in a fluidized bed coater
- Methocel E4MP solution is sprayed using a peristaltic pump
- The spheroids are dried

c) Process for applying overcoat

- Eudragit E 30 D suspension containing calcium stearate is sprayed on the Methocel E4MP coated spheroids using a peristaltic pump
- The spheroids are dried

5 4. Manufacture

Capsules are filled with the powder blend, pH sensitive coated spheroids and coated spheroids on an encapsulating machine capable of dual filling powders and spheroids.

EXAMPLE 10

10 The finished dosage form consists of a hard gelatin capsule containing 3 types of spheroids. The formulation particulars are based on 15 mg pelrinone per capsule, although they can be designed to provide other dosage strengths.

The three types of spheroids are categorized as:

- 1) Uncoated spheroids to provide a loading dose (e.g. 3 mg pelrinone)
- 15 2) pH sensitive coated spheroids to provide a second dose (pH > 5.5)
e.g. 6 mg pelrinone
- 3) Coated spheroids to provide a third dose (4-10 hours post ingestion)
e.g. 6 mg pelrinone

1. Uncoated Spheroids (prepared as described above)

20 2. Alternate pH Sensitive Coated Spheroids

Polyvinyl Acetate Phthalate (PVAP) system:

(a) Formula - (based on 3 kg uncoated spheroids)

	<u>Ingredients</u>	<u>Quantity</u>
	Uncoated Spheroids (10%	
25	w/w pelrinone)	3.00 kg
	Polyvinyl Acetate Phthalate (PVAP), NF	0.30 kg
	Triethyl Citrate, NF	0.03 kg

Stearic Acid, NF	0.06 kg
Methanol, Anhydrous, NF	2.61 kg

b) Process

5

- Uncoated spheroids are placed in a fluidized bed coater
- The PVAP solution is applied using a peristaltic pump
- The spheroids are dried

3. Coated Spheroids (prepared as described above in Example I)

Other dosage strengths of pelrinone can be formulated as follows:

10	pelrinone mg per capsule	First group of spheroids (or powder)	Second group of spheroids	Third group of spheroids
		% of dose	% of dose	% of dose
	5 to 50	10% to 50%	20% to 75%	10% to 60%

CLAIMS

1. A therapeutic composition for oral administration comprising a pharmaceutical gelatin capsule containing film coated spheroids, which spheroids prior to coating comprise 10% to 65% by weight of an active medicinal substance in admixture with non-water swellable microcrystalline cellulose, and the film coating comprises
(i) an undercoat comprising hydroxypropyl methylcellulose or hydroxypropyl methylcellulose containing a disintegrant and (ii) an overcoat comprising a copolymer based on polymethacrylic acid esters and a metallic stearate.
2. A therapeutic composition for oral administration comprising a pharmaceutical gelatin capsule containing a powder blend of an active medicinal substance and two groups of coated spheroids each containing an active medicinal substance, wherein
 - a) the powder blend comprises 10% to 50% by weight of active medicinal substance in admixture with one or more pharmaceutical excipients,
 - b) the first group of spheroids comprises film coated spheroids, which spheroids prior to coating comprise 10% to 75% by weight of active medicinal substance in admixture with non-water swellable cellulose, and the film coating comprises (i) a copolymer based on methacrylic acid and methacrylic acid methyl ester or (ii) polyvinyl acetate phthalate, and

- c) the second group of spheroids comprises film coated spheroids which spheroids prior to coating comprise 10% to 65% by weight of active medicinal substance in admixture with non-water swellable microcrystalline cellulose, and the film coating comprises
 - (i) an undercoat comprising hydroxypropyl methylcellulose or hydroxypropyl methylcellulose containing a disintegrant and
 - (ii) an overcoat comprising a copolymer based on polymethacrylic acid esters and a metallic stearate.

3. A therapeutic composition for oral administration comprising a pharmaceutical gelatin capsule containing three groups of spheroids each containing an active medicinal substance wherein

- a) the first group of spheroids comprises 10% to 50% by weight of active medicinal substance in admixture with non-water swellable microcrystalline cellulose,
- b) the second group of spheroids comprises film coated spheroids, which spheroids prior to coating comprise 10% to 75% by weight of active medicinal substance in admixture with non-water swellable cellulose, and the film coating comprises
 - (i) a copolymer based on methacrylic acid and methacrylic acid methyl ester or
 - (ii) polyvinyl acetate phthalate, and

- c) the third group of spheroids comprises film coated spheroids, which spheroids prior to coating comprise 10% to 65% by weight of active medicinal substance in admixture with non-water swellable microcrystalline cellulose and the film coating comprises
 - (i) an undercoat comprising hydroxypropyl methylcellulose or hydroxypropyl methylcellulose containing a disintegrant and
 - (ii) an overcoat comprising a copolymer based on polymethacrylic acid esters and a metallic stearate.
- 4. A composition according to any one of Claims 1 to 3 wherein the disintegrant is carboxymethylcellulose sodium or sodium starch glycolate.
- 5. A composition according to Claim 3 or 4 in which the second group of spheroids prior to coating comprise 10% to 60% by weight of active medicinal substance and the third group of spheroids prior to coating comprise 40% to 65% by weight of active medicinal substance.
- 6. A therapeutic composition according to Claim 3 comprising a pharmaceutical hard gelatin capsule containing three groups of spheroids containing an active medicinal substance, wherein
 - a) the first group of spheroids comprises uncoated spheroids contains medicinal substance for maximum release thereof within a period of two hours after ingestion,
 - b) the second group of spheroids contains medicinal substance coated with a pH sensitive coat comprising (i) a copolymer based on methacrylic acid and methacrylic

acid methyl ester or (ii) polyvinyl acetate phthalate, the coat having an effective thickness to provide a maximum release of medicinal substance in a period of 2 to 6 hours after ingestion, and

- c) the third group of spheroids contains medicinal substance coated with an undercoat of hydroxypropyl methylcellulose and an overcoat comprising a copolymer based on polymethacrylic acid esters and a metallic stearate, the coats having an effective thickness to provide a maximum release of medicinal substance 4 to 10 hours after ingestion.

7. A therapeutic composition according to Claim 2 or 3 wherein the gelatin capsule contains a total of from 60 mg to 240 mg propranolol hydrochloride, wherein

- a) the first group of spheroids or powder blend contains 10% to 30% of the total dose of propranolol hydrochloride,
- b) the film coated group of spheroids, corresponding to the first group of spheroids of Claim 2 or the second group of Claim 3, contains 20% to 75% of the total dose of propranolol hydrochloride and the spheroids are coated with a copolymer based on methacrylic acid and methacrylic acid methyl ester and triacetin, and
- c) the film coated group of spheroids, corresponding to the second group of spheroids of Claim 2 or the third group of Claim 3, contains 10% to 60% of the total dose of propranolol hydrochloride and the spheroids are coated with an undercoat comprising hydroxypropyl methyl-

cellulose and an overcoat comprising a copolymer based on polymethacrylic acid esters and a metallic stearate.

8. A therapeutic composition according to Claim 7 wherein the gelatin capsule contains a total of 160 mg propranolol hydrochloride, wherein

- a) the first group of spheroids contains 12% to 20% of the total dose of propranolol hydrochloride,
- b) the second group of spheroids contains 35% to 45% of the total dose of propranolol hydrochloride and the spheroids are coated with a copolymer based on methacrylic acid and methacrylic acid methyl ester and triacetin, and
- c) the third group of spheroids contains 35% to 45% of the total dose of propranolol hydrochloride and the spheroids are coated with an undercoat comprising hydroxypropyl methylcellulose and an overcoat comprising a copolymer based on polymethacrylic acid esters and a metallic stearate.

9. A therapeutic composition according to Claims 2 or 3 wherein the gelatin capsule contains a total of from 15 mg to 60 mg vinpocetine, wherein

- a) the first group of spheroids or powder blend contains 10% to 50% of the total dose of vinpocetine,

- b) the film coated group of spheroids, corresponding to the first group of spheroids of Claim 2 or the second group of Claim 3, contains 20% to 75% of the total dose of vinpocetine and the spheroids are coated with a copolymer based on methacrylic acid and methacrylic acid methyl ester and triacetin, and
 - c) the film coated group of spheroids, corresponding to the second group of spheroids of Claim 2 or the third group of Claim 3, contains 10% to 60% of the total dose of vinpocetine and the spheroids are coated with an undercoat of hydroxypropyl methylcellulose and an overcoat comprising a copolymer based on polymethacrylic acid ester and a metallic stearate.
- 10 A therapeutic composition according to Claim 9 wherein the gelatin capsule contains a total of 30 mg vinpocetine, wherein
- a) the first group of spheroids contains 10% to 50% of the total dose of vinpocetine,
 - b) the second group of spheroids contains 25% to 50% of the total dose of vinpocetine and the spheroids are coated with a copolymer based on methacrylic acid and methacrylic acid methyl ester and triacetin, and
 - c) the third group of spheroids contains 25% to 50% of the total dose of vinpocetine and the spheroids are coated with an undercoat of hydroxypropyl methylcellulose and an overcoat comprising a copolymer based on polymethacrylic acid esters and a metallic stearate.

CLAIMS (for Austria)

1. A process for preparing a therapeutic composition for oral administration which comprises encapsulating film coated spheroids in a pharmaceutical gelatin capsule, the spheroids prior to coating comprising 10% to 65% by weight of an active medicinal substance in admixture with non-water swellable micro-crystalline cellulose, and the film coating comprising (i) an undercoat comprising hydroxypropyl methylcellulose or hydroxypropyl methylcellulose containing a disintegrant and (ii) an overcoat comprising a copolymer based on polymethacrylic acid esters and a metallic stearate.
2. A process for preparing a therapeutic composition for oral administration which comprises encapsulating, in a pharmaceutical gelatin capsule, a powder blend of an active medicinal substance and two groups of coated spheroids each containing an active medicinal substance, wherein
 - a) the powder blend comprises 10% to 50% by weight of active medicinal substance in admixture with one or more pharmaceutical excipients,
 - b) the first group of spheroids comprises film coated spheroids, which spheroids prior to coating comprise 10% to 75% by weight of active medicinal substance in admixture with non-water swellable cellulose, and the film coating comprises (i) a copolymer based on methacrylic acid and methacrylic acid methyl ester or (ii) polyvinyl acetate phthalate, and

- c) the second group of spheroids comprises film coated spheroids which spheroids prior to coating comprise 10% to 65% by weight of active medicinal substance in admixture with non-water swellable microcrystalline cellulose, and the film coating comprises (i) an undercoat comprising hydroxypropyl methylcellulose or hydroxypropyl methylcellulose containing a disintegrant and (ii) an overcoat comprising a copolymer based on polymethacrylic acid esters and a metallic stearate.
3. A process for preparing a therapeutic composition for oral administration which comprises encapsulating, in a pharmaceutical gelatin capsule, three groups of spheroids each containing an active medicinal substance wherein
- a) the first group of spheroids comprises 10% to 50% by weight of active medicinal substance in admixture with non-water swellable microcrystalline cellulose,
- b) the second group of spheroids comprises film coated spheroids, which spheroids prior to coating comprise 10% to 75% by weight of active medicinal substance in admixture with non-water swellable cellulose, and the film coating comprises (i) a copolymer based on methacrylic acid and methacrylic acid methyl ester or (ii) polyvinyl acetate phthalate, and
- c) the third group of spheroids comprises film coated spheroids, which spheroids prior to coating comprise 10% to 65% by weight of

active medicinal substance in admixture with non-water swellable microcrystalline cellulose and the film coating comprises (i) an undercoat comprising hydroxypropyl methylcellulose or hydroxypropyl methylcellulose containing a disintegrant and (ii) an overcoat comprising a copolymer based on polymethacrylic acid esters and a metallic stearate.

4. A process according to any one of Claims 1 to 3 wherein the disintegrant is carboxymethylcellulose sodium or sodium starch glycolate.
5. A process according to Claim 3 or 4 in which the second group of spheroids prior to coating comprise 10% to 60% by weight of active medicinal substance and the third group of spheroids prior to coating comprise 40% to 65% by weight of active medicinal substance.
6. A process according to Claim 3 wherein
 - a) the first group of spheroids comprises uncoated spheroids containing medicinal substance for maximum release thereof within a period of two hours after ingestion,
 - b) the second group of spheroids contains medicinal substance coated with a pH sensitive coat comprising (i) a copolymer based on methacrylic acid and methacrylic acid methyl ester or (ii) polyvinyl acetate phthalate, the coat having an effective thickness to provide a maximum release of

medicinal substance in a period of 2 to 6 hours after ingestion, and

- c) the third group of spheroids contains medicinal substance coated with an undercoat of hydroxypropyl methylcellulose and an overcoat comprising a copolymer based on polymethacrylic acid esters and a metallic stearate, the coats having an effective thickness to provide a maximum release of medicinal substance 4 to 10 hours after ingestion.
7. A process according to Claim 2 or 3 wherein the gelatin capsule contains a total of from 60 mg to 240 mg propranolol hydrochloride and wherein
- a) the first group of spheroids or powder blend contains 10% to 30% of the total dose of propranolol hydrochloride,
 - b) the film coated group of spheroids, corresponding to the first group of spheroids of Claim 2 or the second group of Claim 3, contains 20% to 75% of the total dose of propranolol hydrochloride and the spheroids are coated with a copolymer based on methacrylic acid and methacrylic acid methyl ester and triacetin, and
 - c) the film coated group of spheroids, corresponding to the second group of spheroids of Claim 2 or the third group of Claim 3, contains 10% to 60% of the total dose of propranolol hydrochloride and the spheroids are coated with an undercoat comprising hydroxypropyl methylcellulose and an overcoat comprising a

copolymer based on polymethacrylic acid esters and a metallic stearate.

8. A process according to Claim 7 wherein the gelatin capsule contains a total of 160 mg propranolol hydrochloride and wherein
 - a) the first group of spheroids contains 12% to 20% of the total dose of propranolol hydrochloride,
 - b) the second group of spheroids contains 35% to 45% of the total dose of propranolol hydrochloride and the spheroids are coated with a copolymer based on methacrylic acid and methacrylic acid methyl ester and triacetin, and
 - c) the third group of spheroids contains 35% to 45% of the total dose of propranolol hydrochloride and the spheroids are coated with an undercoat comprising hydroxypropyl methylcellulose and an overcoat comprising a copolymer based on polymethacrylic acid esters and a metallic stearate.
9. A process according to Claims 2 or 3 wherein the gelatin capsule contains a total of from 15 mg to 60 mg vinpocetine and wherein
 - a) the first group of spheroids or powder blend contains 10% to 50% of the total dose of vinpocetine,
 - b) the film coated group of spheroids, corresponding to the first group of spheroids of Claim 2 or the

second group of Claim 3, contains 20% to 75% of the total dose of vinpocetine and the spheroids are coated with a copolymer based on methacrylic acid and methacrylic acid methyl ester and triacetin, and

- c) the film coated group of spheroids, corresponding to the second group of spheroids of Claim 2 or the third group of Claim 3, contains 10% to 60% of the total dose of vinpocetine and the spheroids are coated with an undercoat of hydroxypropyl methylcellulose and an overcoat comprising a copolymer based on polymethacrylic acid ester and a metallic stearate.

10. A process according to Claim 9 wherein the gelatin capsule contains a total of 30 mg vinpocetine and wherein

- a) the first group of spheroids contains 10% to 50% of the total dose of vinpocetine,
- b) the second group of spheroids contains 25% to 50% of the total dose of vinpocetine and the spheroids are coated with a copolymer based on methacrylic acid and methacrylic acid methyl ester and triacetin, and
- c) the third group of spheroids contains 25% to 50% of the total dose of vinpocetine and the spheroids are coated with an undercoat of hydroxypropyl methylcellulose and an overcoat comprising a copolymer based on polymethacrylic acid esters and a metallic stearate.

FIG. 1

DISSOLUTION PROFILE OF COMPOSITE
CAPSULE PRODUCED IN EXAMPLE 3

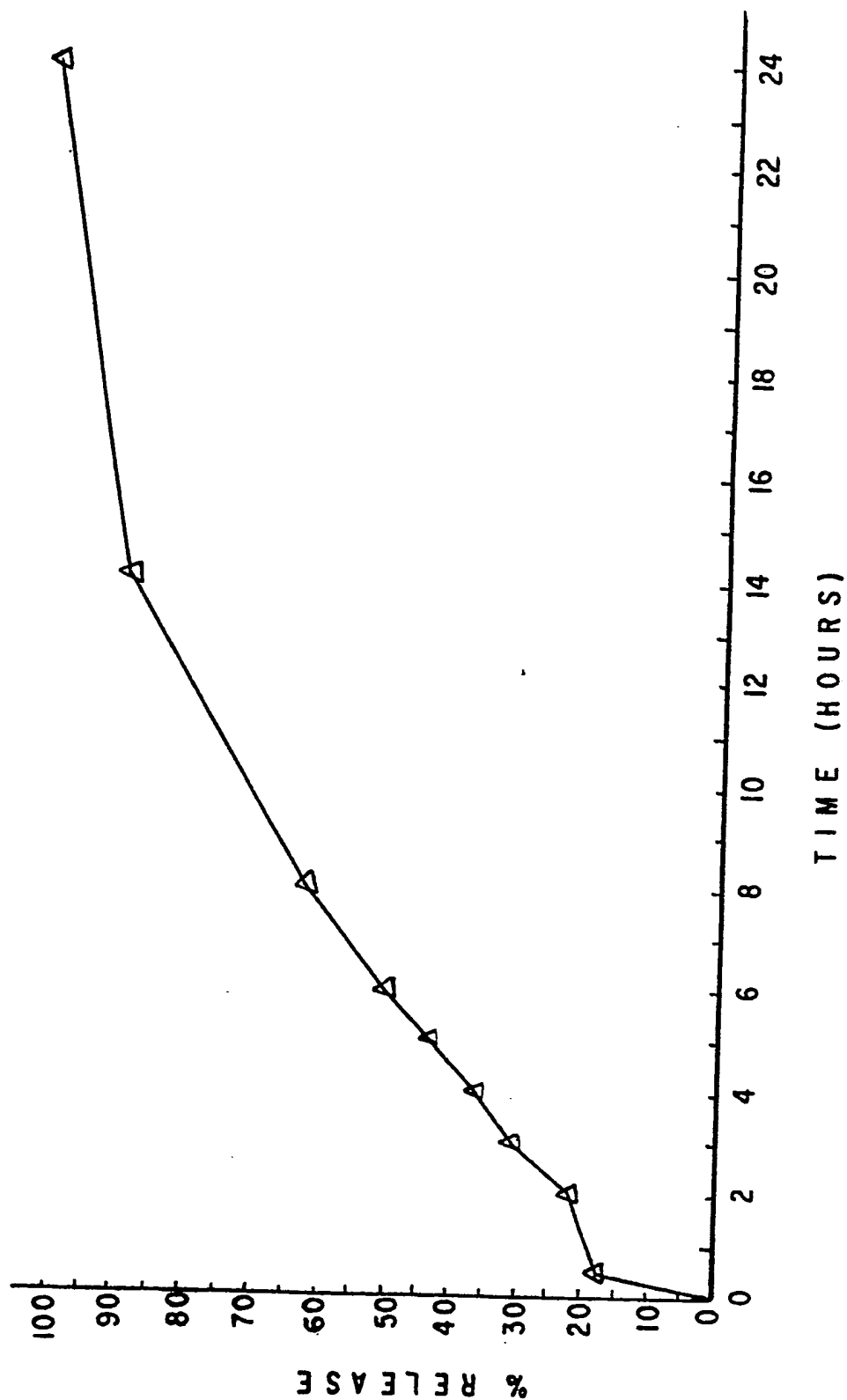


FIG. 2

PROPRANOLOL HCl DISSOLUTION PROFILE OF FIRST DOSE
IMMEDIATE RELEASE IN EXAMPLES 2, 3 & 4 UNCOATED
SPHERES VS EXAMPLE 1 POWDER BLEND

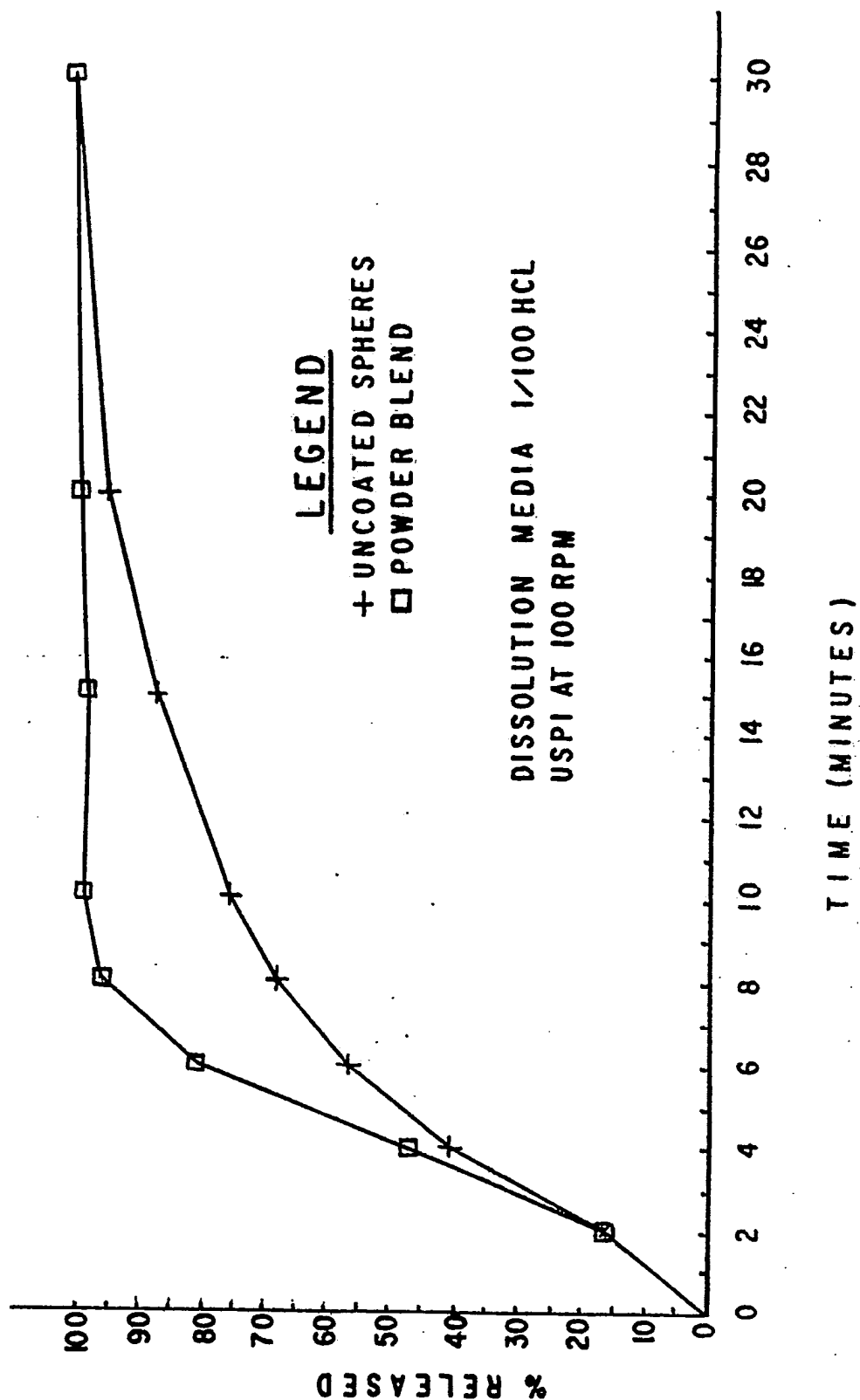


FIG. 3
DISSOLUTION PROFILE OF SECOND DOSE IN
EXAMPLE 1,2,3 & 4

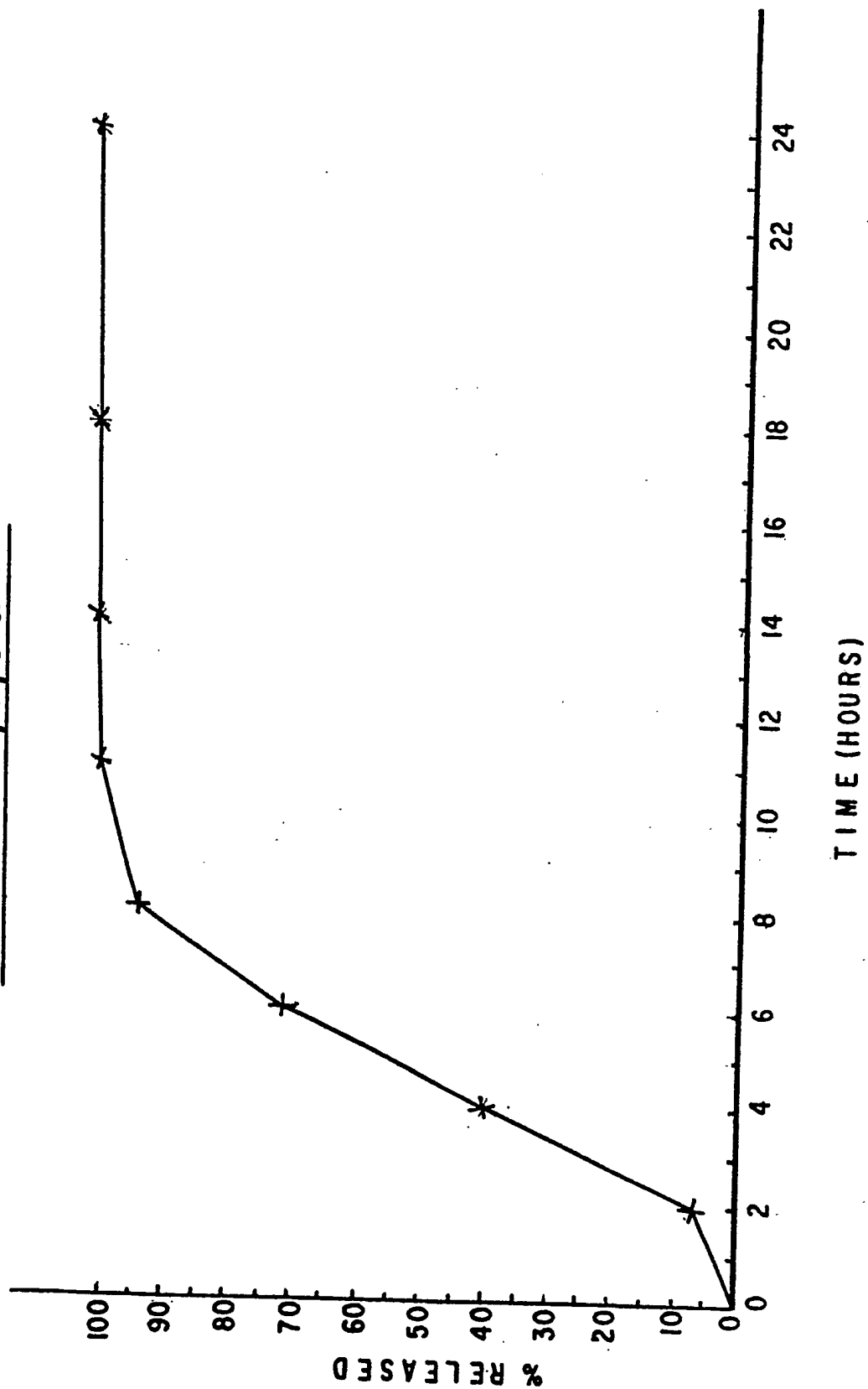


FIG. 4

DISSOLUTION PROFILE OF THIRD
DOSE IN EXAMPLE 3

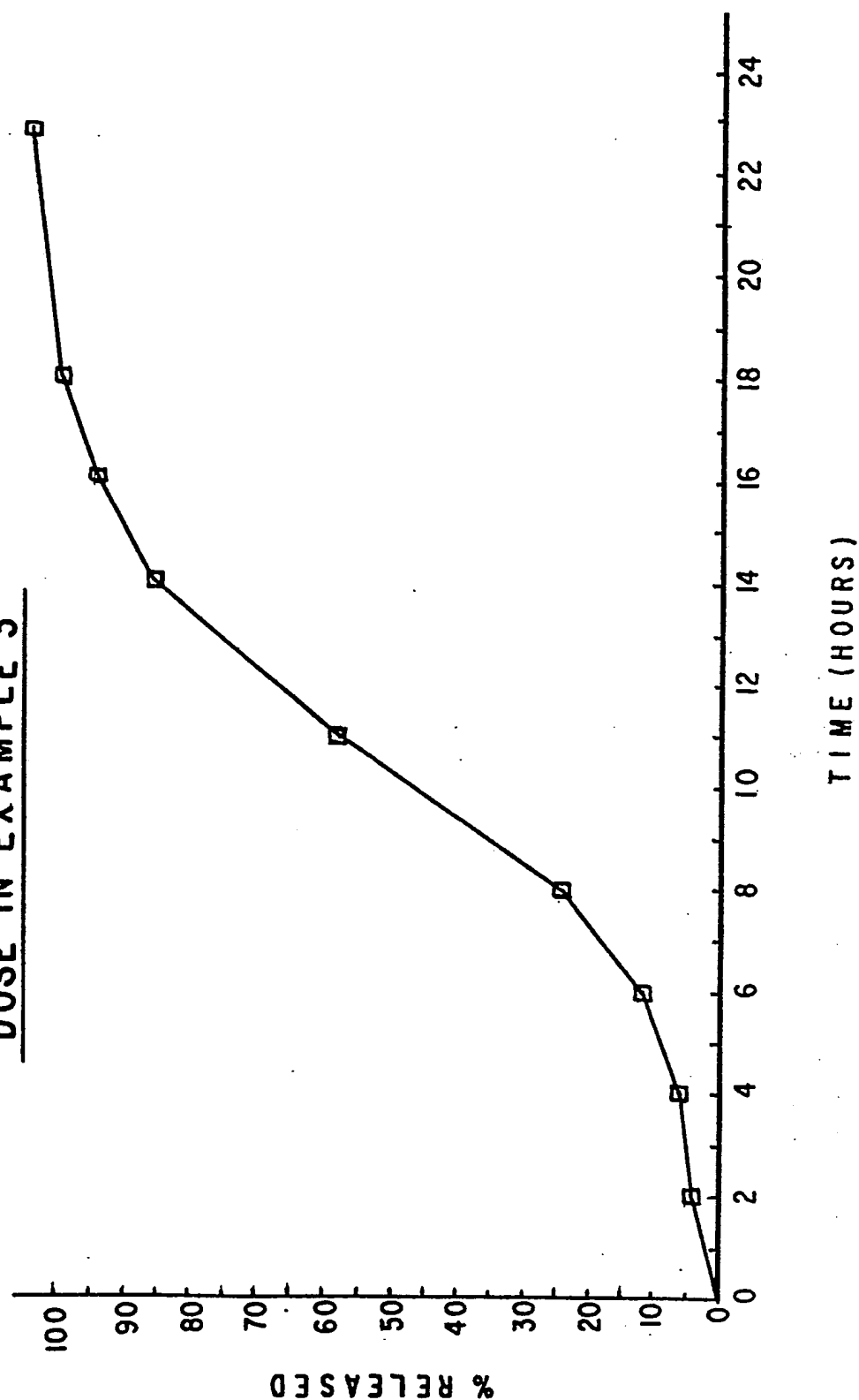


FIG. 5

PROPRANOLOL HCl BIO-STUDYSUBJECT NO.1LEGEND

- + COMPOSITE CAPSULE OF EXAMPLE 3
- 40MG QID PROPRANOLOL HCl

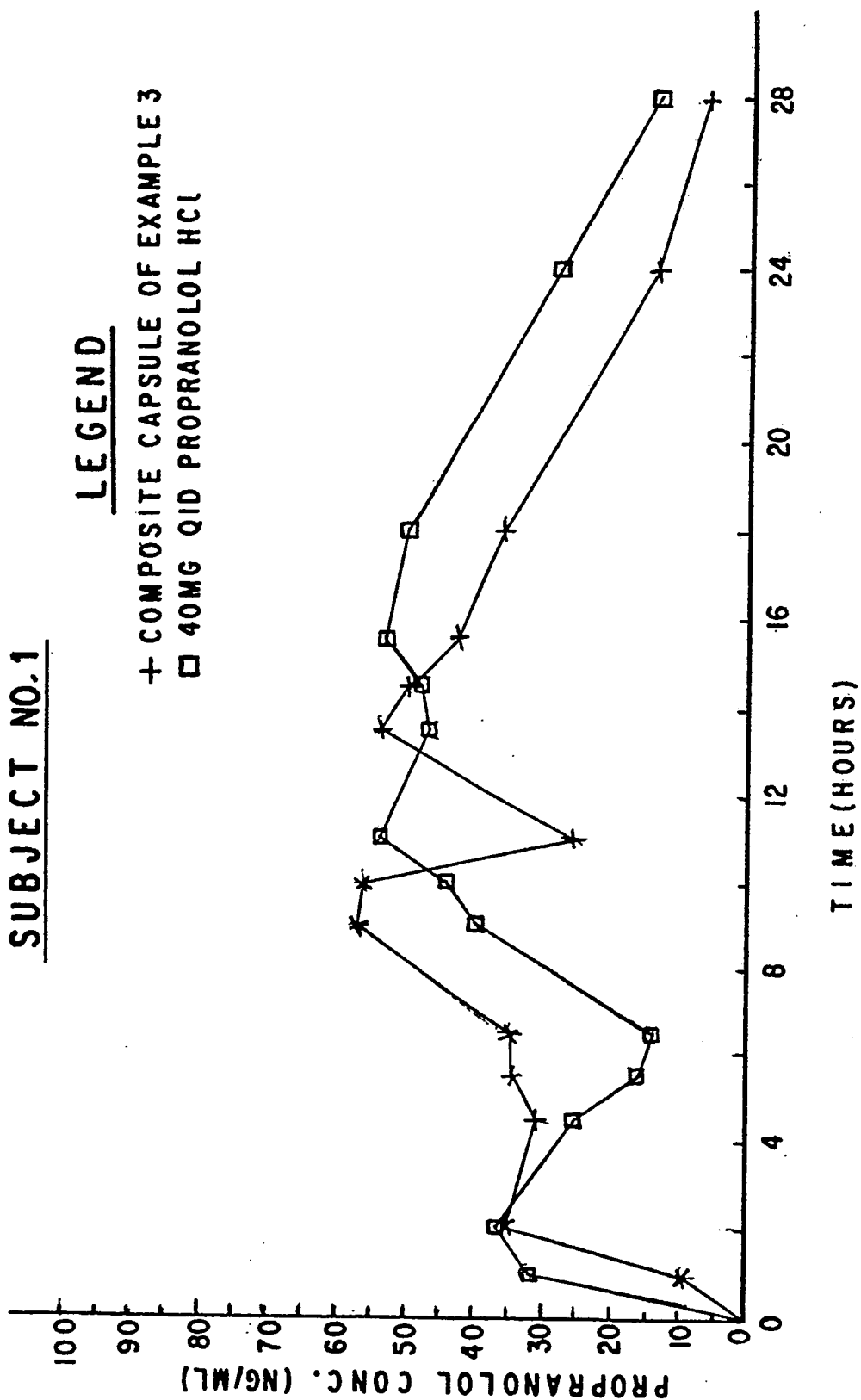


FIG. 6

PROPRANOLOL HCl BIO-STUDYSUBJECT NO.2